

## NEW PROJECTS AND PERMANENT PLANT SHUTDOWNS MARCH 19-26, 2012

NEW PROJECTS								
Company	Location	Product	Capacity*	Process	Contractor	Cost	Start-up	Status
AdePlast	Roman, Romania	expandable polystyrene (EPS)	500,000 cbm/ year	-	-	part of €10m	-	Р
Aither Chemicals/ Renewable Manufacturing Gateway	Appalachia, US	ethane cracker	-	shale gas	-	\$750m	-	S
Baling Petrochemical	Fujian, China	caprolactam (capro)	200,000	-	-	\$633m	2013	Р
Celanese	Nanjing, China	ethanol	260,000	TCX technology	-	-	mid 2013	Α
Chevron Phillips Chemical	Old Ocean, Texas, US	natural gas liquids (NGL)	(x)22,000 bbl/ day; 138,000 bbl/dayT	-	-	-	February 2013	Р
Enterprise Products	Mont Belvieu, Houston, Texas, US	NGL	2 each of 75,000 bbl/day	-	-	-	Q4 2013	Р
Evonik Industries	Shanghai, China	organics	80,000	-	-	-	-	Р
Jiaxing Petrochemical	Jiaxing, Zhejiang, China	purified terephthalic acid (PTA)	2 x 750,000	-	-	-	June 2012	U
Jizhong Energy Jingxing Mining Group	Shijiazhuang, Hebei, China	natural gas	30m cbm/year	coke gas feedstock	-	-	November 2012	U
Korea Engineering Plastics	Ulsan, South Korea	polyacetal (POM)	35,000	-		-	Q1 2014	Р
SanKeshu Coating	Putian, Fujian, China	waterborne coatings	500,000	-	-	\$71m	end 2012	U
Saudi Aramco Total Refining and Petrochemica (Satorp)	Jubail, Saudi Arabia I	paraxylene (PX)	700,000	-	-	part of \$13bn	Q2 2013	U
		benzene	140,000	-	-	part of \$13bn	Q2 2013	U
		polymer-grade propylene	200,000	-	-	part of \$13bn	Q2 2013	U
Shanghai Chlor-Alkali Chemical Co	Caojing, China	caustic soda	(x)180,000dmt/ year; 720,000dmt/ year	-	-	-	April 2012	U
		ethylene dichloride	(x)360,000; 720,000T	-	-	-	April 2012	U
Thai Polyacetal Co (TPAC)	Map Ta Phut, Rayong, Thailand	polyacetal (POM)	(x)45,000; 100,000T	-	-	-	Q2 2013	U
Tongkun Group	Huzhou, Zhejiang, China	polyester yarn	2 x 400,000	-	-	-	end 2012	U
Yanbu Aramco Sinopec Refining (Yasref)	Yanbu, Saudi Arabia	refinery	400,000 bbl/ day	UOP, Chevron Lummus, ConocoPhillips	-	-	September 2014	Р
Zanyang CBM	Jinzhong, Shanxi, China	liquefied natural gas (LNG)	20,000	-	-	-	August 2012	U
Zhejiang Huafon Spandex	Liaoning, China	crude benzene	230,000	-	-	part of \$79m	September 2013	U
		cyclohexanone	120,000	-	-	part of \$79m	September 2013	U
PERMANENT PLANT	SHUTDOWNS							
Company	Location	Product	Capacity	Process	Contractor	Cost	Shutdo	own
INEOS Styrenics	Marl, Germany	polystyrene (PS)	180,000				end 20	
	Marl, Germany	styrene monomer (SM)	350,000				ena 20	112

Notes: \*Capacity: figures given in tonnes/year; tonnes/day are converted by multiplying by 330. (x) = expansion; T = total capacity including expansion.

Start-up: Dates given are for planned start-up. H1 = 1st half year; H2 = 2nd half year; Q1 = 1st quarter; Q2 = 2nd quarter; Q3 = 3rd quarter; Q4 = 4th quarter.

Status: S = study; P = planned; A = approval; E = engineering; U = under construction; C = completed; D = delayed.

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April 2-15, 2012 | ICIS Chemical Business | 29